

TRUCK, UTILITY, 1/4 TON, GS - LANDROVER

HEAT SHIELDS - FRONT EXHAUST PIPE

MODIFICATION INSTRUCTION

REFERENCE: - AC in WM 18971/5.

SUMMARY

1. This instruction details the fitting of heat shields to the front exhaust pipe with clamps when the weld holding the shields to the pipe is cracked and the shields and brackets are unserviceable.

Estimated manhours to perform: 0.75

2. **Priority:** Group 2

3. **Vehicles affected:**

All Aust held Landrovers requiring this modification.

4. **Action required:** By RAEME authorised to carry out unit repair in accordance with WKSP A 850.

5. **Items affected:**

Front exhaust pipe with integral heat shield

6. **Stores required:** Available through normal channels.

Sec/Oat No	Designation	Qty per Veh
2990-66-012-3051	SHIELD, heat, exhaust pipe, short	1
2990-66-016-6113	" " " " long	1
5340-66-012-2440	STRAP, retaining, pipe	4
NIV	BOLT, UNF, hex hd, 1/4 in x 1 in	8
5310-66-010-7421	NUT, plain, hex, UNF, 2B, 'A' steel, zinc coated 1/4 in	8
G1/XB 10751	WASHER, spring, single coil, sq sec, 1/4 in	8

DETAIL

7. (a) Remove the heat shields and brackets from front exhaust pipe.
- (b) Remove all remaining weld metal from exhaust pipe.
- (c) Fit new shields.

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